Surface Functionalization of MOF Crystals with Catechol Coatings for Enhanced Moisture Tolerance

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ABSTRACT: Robust catechol coatings for enhanced moisture tolerance can be produced in one step by direct reaction of HKUST with synthetic catechols. We ascribe the rapid formation of homogeneous coatings around the MOF particles to the biomimetic catalytic activity of Cu(II) dimers in the external surface of the crystals. Use of fluorinated catechols results in hydrophobic, permeable coatings that protect HKUST from water degradation whilst retaining close to 100 % of its original sorption capacity.

INTRODUCTION

Metal-Organic Frameworks (MOFs) are crystalline, molecular solids built from the linking of organic and inorganic components with coordinative bonds. The controllable positioning of inorganic clusters or metal nodes –typically coined Secondary Building Units (SBUs)– and organic linkers into the three-dimensional space enables the assembly of topologically regular structures with surface areas up to $8.000~{\rm m}^2\cdot{\rm g}^{-1}$. The combination of internal porosity, adequate thermal stability and structural/chemical diversities beyond compare makes them appealing materials for gas storage, ^{2,3} separation, ^{4,5} catalysis or degradation of warfare agents ^{7,8} to cite a few. In spite of promising results, the poor water stability of MOFs in humid conditions has been recognized as one of the key limitations for large-scale application.

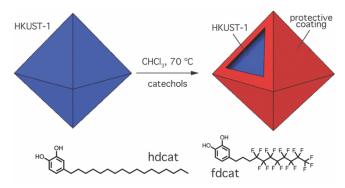
Prototypical materials like MOF-5 or HKUST are prone to degradation with moisture due to the hydrolysis of weak metal-oxo coordination bonds that results in linker replacement with water. 9,10 This provokes uncontrolled structural changes for a concomitant decrease in porosity after an induction process that becomes more drastic for higher water condensation within the pore.11 This problem can be solved by direct synthesis of hydrophobic MOFs, 12,13 or by endowing the framework with stronger coordination bonds for more robust SBUs by using basic N-donor ligands 14-16 or highly charged metals like Zr or Ti(IV). 17-20 However, this approach is limited to new materials and does not permit enhancing the stability against moisture of those already available. This can be instead done by introducing alkyl or fluorinated groups to the aromatic linkers by post-synthetic modification (PSM) or CVD treatment.21,22 Unfortunately, these alternatives also suffer from limitations like the reduction of porosity as a result of the introduction of bulkier substituents in the empty space, complex procedure or

sophisticated instrumentation. Alternatively, recent examples demonstrate that MOF crystals can be efficiently protected from hydrolytic degradation by one-step encapsulation in hydrophobic coatings of carbon,²³ polydimethylsiloxane (PDMS)²⁴ or organic polymers.²⁵ These examples highlight the importance of finding simple, general alternatives that permit stabilizing water-sensitive MOFs at high humidity levels while preserving their original structure and porosity, preferably at a single crystal level.

Polydopamine (PDA) represents an efficient universal coating to functionalize a broad range of substrates with different nature and dimensions.²⁶ So far, a few examples of MOF@PDA systems have been reported to enhance the dispersion and separation capabilities of MOFs in mixed matrix membranes²⁷ and enzyme/metal-organic composites for high-stability and easy reusability.²⁸ However, the preparation of these coatings is restricted to the polymerization of dopamine in TRIs-buffered solutions for slightly basic conditions, susceptible to interfere with the stability of MOFs. Moreover, endowing these coatings with hydrophobicity would involve additional synthetic steps or introducing alkyl/fluorinated chains to PDA, which might result in poor control over functionalization and ineffective protection against moisture. Alternative routes for the one-step synthesis of PDA-like hydrophobic coatings have been also described, however, they involve harsh basic conditions.²⁶ In this context, Bortoluzzi et al. have recently reported that dopamine polymerization in solution can be promoted by a dinuclear Cu(II) complex featuring a Cu₂(µ-OH) central core.²⁹ This biomimetic system displays catecholase-like catalytic activity reminiscent of natural enzymes like catechol oxidase³⁰ and tyrosinase.³¹ We argued that MOFs based on the interconnection of related Cu(II) dimers might also facilitate the polymerization of synthetic catechols like 4-heptadecylcatechol (hdcat) and fluorinated 4-undecylcatechol (fdcat). This would allow for producing organic coatings sur-

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Scheme 1. Formation of organic coatings by direct reaction of synthetic catechols with HKUST crystals.

rounding the MOF crystal in only one step and under very mild conditions whilst also providing control over its moisture tolerance, simply by suitable choice of the chemical functionalities in the catechol alkyl organic chain (**Scheme 1**).

To validate our approach, we chose HKUST $(Cu_3(btc)_2; btc=1,3,5$ -benzenetricarboxylate) as an archetypical MOF sensitive to water. It is composed of paddlewheel $[Cu_2(O_2CR)_4]$ units, reminiscent of catechol oxidase catalytic sites, which are bridged by btc ligands to form a porous 3D network. HKUST displays a promising features for industrial applications like solvent-free synthesis, good CH_4 storage at room temperature, easy processing as thinfilms or facile fabrication of membranes. However, large-scale application is severely limited by its poor water stability. As con-

firmed by solid-state NMR, water adsorption isotherms and powder X-ray diffraction (PXRD) studies, exposure of HKUST to water results in a first partial collapse (50 % decrease in porosity) followed by irreversible degradation of the structure after 24 hours to form dense, non-porous phases.^{33,34}

RESULTS & DISCUSSION

For the sake of reproducibility, all experiments were performed by using commercially available HKUST (BASOLITE C-300). Our preliminary tests suggested that control over the distribution particle size is important for obtaining reproducible surface density functionalization. The solid provided by the commercial supplier displayed a narrow dispersion close to 50 µm (Figure SI1), more adequate than the heterogeneity we encountered for the solids prepared by different synthetic routes. Crystals were suspended in separate solutions of hdcat and fdcat (0.14 and 0.09 M, respectively) in anhydrous chloroform in a glove-box. Differences in concentration were imposed by the different solubility of the catechols. Capped glass vials were taken out and sonicated for a few seconds to produce stable suspensions of the solid. Mixtures were heated at 70 °C overnight under static conditions to facilitate linker exchange and subsequent polymerization at the surface of the crystals. Successful incorporation of the catechols was first evidenced by the better dispersability of the crystals in the organic reaction medium. hdcat-HKUST and fdcat-HKUST were then separated by centrifugation, rinsed thoroughly with methanol and chloroform and left to dry at room temperature inside the glove-box.

Surface modification of the crystals of HKUST was first monitored

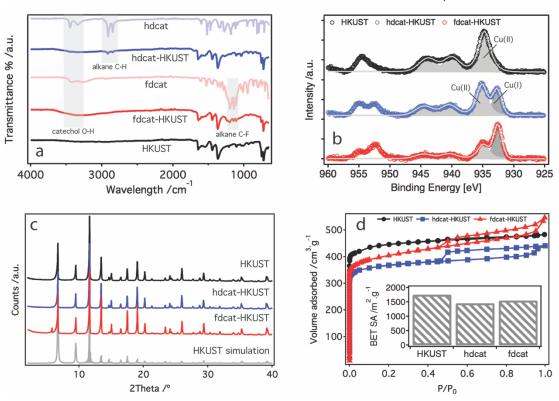


Figure 1. Physical characterization of HKUST crystals after catechol functionalization. (a) FT-IR spectra comparison highlighting the fingerprints that account for the presence of characteristic vibrational modes from the catechol linkers and broadening of the O-H stretching band. (b) Cu2p high-resolution XPS spectra. Dashed areas stand for the deconvolution of the copper signal into Cu(I) and Cu(II) upon catechol grafting. See Figure SI3 for more details. (c) Comparison of the simulated and experimental PXRD patterns of HKUST, hdcat-HKUST and fdcat-HKUST. (d) N₂ isotherms and multi-point BET surface areas (inset) of HKUST before and after functionalization and. See Table S1 for complete porosity metrics.

by FT-IR spectroscopy of the solids. hdcat-HKUST features a sharp doublet at 2859 and 2917 cm⁻¹ characteristic of the aliphatic chains in hdcat-HKUST and fdcat-HKUST displays a triplet between 1110 and 1195 cm⁻¹ linked to the stretching vibrations of the alkyl fluorinated chain in fdcat, both absent in the original MOF. The broadening of the O-H stretching band close to 3500 cm⁻¹ does not permit to rule out the presence of fully protonated linkers in both cases (Figure 1a). Changes in the IR spectra suggest that catechols are grafted to HKUST. We used high resolution X-ray photoelectron spectroscopy (XPS) for studying the effect of catechol binding at the surface of the crystals. Carbon, oxygen and copper signals are summarized in Figure SI3. Oxygen 1s spectra are dominated by the contribution of HKUST. This is also the case of the C 1s region, except of fdcat-HKUST, that displays additional peaks at 292 and 294 eV corresponding to -CF2 and -CF3 groups in the fluorinated alkyl chain also present in fdcat.35 Cu 2p spectra displays clear changes linked to the presence of two copper chemical states at the surface of HKUST, Cu(I) and Cu(II) (Figure 1b). All solids feature a main Cu(2p3/2) component at 935 eV, accompanied by less intense shakeup satellite peaks at higher binding energies that confirm the presence of Cu(II) species that can be ascribed to bare HKUST.36 In turn, hdcat-HKUST and fdcat-HKUST feature an additional contribution at 933 eV. This is indicative of the presence of Cu(I) at the surface,³⁷ likely due to reaction with the catechols involved in the oxidation and subsequent polymerization of hdcat and fdcat.

Powder X-ray diffraction (PXRD) confirms surface modification proceeds with no significant impact over the structure or crystal size (**Figure 1c** and **S4**). Thermogravimetric analysis (TGA) is also consistent with minor modification to the structure of HKUST or its thermal stability as all solids decompose close to 300 °C (**Figure SI5**). By assuming that the differences in the weight loss percentage after MOF pyrolysis can be directly ascribed to the incorporation of

alkylic catechols, we estimate a weight percentage of 3.6 and 2.1 % for hdcat and fdcat, respectively. Catechol grafting has a minor impact over the porosity of the activated solids as evaluated by N_2 adsorption-desorption measurements at 77 K (Figure 1d). The original type-I isotherm of HKUST is retained for hdcat-HKUST and fdcat HKUST, which in addition display hysteretic gas uptake at high relative pressures. This is likely due to kinetic limitations for gas diffusion imposed by the permeable but nonporous organic layers that protect the crystals. Multi-point BET values show a decrease in surface area from 1756 for HKUST to 1461 (83 %) in hdcat-HKUST and 1550 m²·g⁻¹ (88 %) in fdcat-HKUST. This reduction is somewhat above the expected according to the percentage of catechols incorporated as estimated from TGA data (Figure SI5) and might be also influenced by partial blocking of the pores entrance by the manifold conformational rotation of alkylic chains. A similar behavior has been described for the modification of HKUST with perfluorohexane.²¹ Micropore volume calculations with the Dubinin-Radushkevich (DR) equation also confirm preservation of the original porosity (Table S1). All solids display a narrow distribution of well-defined micropores with volumes ranging from 0.65 to 0.55 cm³·g⁻¹.

Scanning Electron Microscopy (SEM) imaging of HKUST before and after ligand exchange reaction further confirms that functionalization is respectful with the micrometric size and octahedral morphology of the crystals (**Figure 2, Table S1**). Whereas unmodified HKUST displays smooth faces, catechol grafting results in the formation of a homogeneous, corrugated layer covering the crystals in hdcat-HKUST and fdcat-HKUST. The presence of fluorine in the last allowed for verifying the uniformity of the coating by energy dispersive X-ray (EDX) line profile and point-scan analysis of the sample. **Figure SI6** suggests a homogeneous distribution of all elements with a F/Cu ratio of 2.2 ± 0.3 % consistent with the coating density estimated from TGA data. Exposure of these crystals to

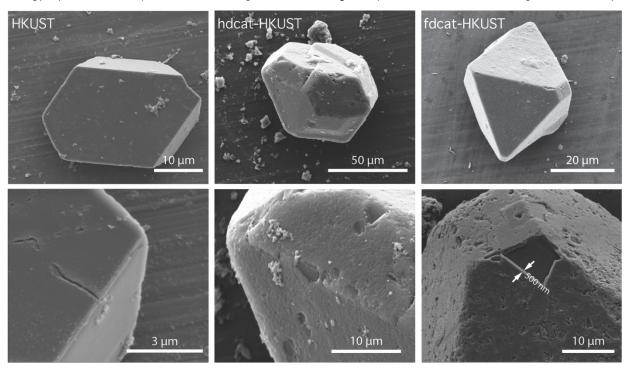


Figure 2. SEM imaging of functionalized HKUST crystals. Solids retain the original size and morphology but display a homogenous, sub-micrometric outer layer after one-step grafting of synthetic catechols. This is more clearly seen for the zoom-in in the bottom panel.

longer irradiation times at higher beam intensities (20 kV) results in complete degradation of the external layer, which further confirms its organic nature (Figure SI7). We also treated a dispersion of the crystals in organic solvent with ultrasounds for testing the strength of the grafting. Except for residual sections that display partial fracture, the superficial layer remains tightly bind to the crystals as expected for the formation of coordination bonds with the metal nodes at the surface of HKUST, that seems to provide a robust support for the cross linking of additional catechol units. This agrees well with close examination of a handful of areas after peeling off the coating for a rough estimate of the thickness of the outer layer, which lies around 640 ± 100 nm (Figure SI8). This is substantially thicker than related catechol coatings²⁶ thereby suggesting a very efficient polymerization at the surface of the crystals. However, we cannot rule out partial leaching of Cu(II) ions from the crystal surface into the solid-liquid interface by catechol coordination that might also favour polymerization. Catechol polymerization is generally driven by self-oxidation under aerobic conditions in basic medium. In contrast, we observe the formation of thick, homogeneous coatings in oxygen-free conditions without the addition of an auxiliary base. This seems to sustain the ability of HKUST to facilitate the oxidation of the catechol groups anchored to the surface. As a tentative mechanism, we propose the initial coordination of catechols to the Cu(II) paddlewheel units terminated by btc linkers located at the {111} crystallographic faces in the surface of the crystals.³⁸ This process can take place by linker exchange reactions without disrupting the underlying connectivity in the framework, as previously demonstrated by Kitagawa and coworkers.³⁹ Next, copper reduction would take place as result of the electron transfer coupled to the oxidation of the catechol ring into o-quinone form which in turn would react with unoxidized catechol units to produce highly-reactive semi-quinone radicals via comproportionation.³¹ The radicals formed might then undergo aryloxy radical coupling to form covalent crosslinks between adjacent catechol rings akin to those in polydopamine. A similar crosslinking pathway has been reported for mussel adhesive proteins. 40 Polymer formation is confirmed by 1H NMR of hdcat-HKUST crystals in CDCl₃ after digestion with an aqueous solution of Na₂S. NMR spectrum (Figure SI14a) is consistent with that reported by Ruiz-Molina et al.26 for polymerization of catechols in basic medium. To prove further the role played by copper in the polymerization reaction we treated hdcat with and without Cu(OAc)₂ in chloroform under polymerization conditions. As expected, NMR measurements confirm that hdcat remains unchanged in absence of copper whereas it does undergo polymerization in presence of Cu(II) cations (Figure SI14b). We were also intrigued on the specificity of copper in directing catechol polymerization. If this could be extended to other metal ions, this methodology might be regarded as a versatile route for endowing other arquetypical MOFs like MOF-5 with enhanced water stability. In this regard we performed equivalent reactions in presence of Zn(OAc)2. However, NMR rules out polymerization confirming that this type of reactivity is specific to Cu(II) ions.

Differential behaviors of the solids in contact with water solution provides further proof for the efficient coating of the particles. Bare HKUST immediately sinks in solution whilst hdcat-HKUST and fdcat-HKUST float on water (**Figure 3a**). This can be correlated with changes in the contact angle (CA) values for all solids. Unmodified HKUST displays a CA close to 0°-characteristic of hydrophilic materials-, whereas surface functionalization with hdcat

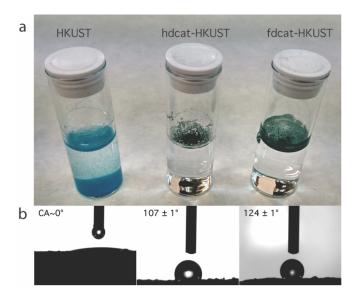


Figure 3. Compared to bare HKUST, modified particles float in water (a) as result of increasing hydrophobicity according to their contact angle values (b).

and fdcat results in CA values of 107 and 124 ± 1° indicative of hydrophobic solids (Figure 3b). Relative differences can be ascribed to the increased hydrophobicity of fluorinated alkyl chains in fdcat compared to alkyl hdcat. These values agree well with those reported for coordination polymer nanoparticles and substrates modified with related catechols.^{26,41} Though alternative routes like post-synthetic modification of MIL-53(Al) with fluorinated linkers²² or engineering of external surface corrugation can yield superhydrophobic (≥ 150°) MOFs, 12 modification of the crystal surface with catechols renders similar hydrophobicity to that achieved by simpler methodologies like one-step encapsulation with PDMS (ca. 130°).24 Pristine and modified HKUST materials were also immersed in water for 3 days at room temperature to investigate their tolerance against moisture. As summarized in Figure 4, we studied changes in the structure, particle morphology and porosity of all samples with PXRD, SEM and N₂ adsorption. Compared to the smooth surface of as-made crystals, SEM images of HKUST displays signatures of partial degradation with cracks, cavities and a more corrugated surface as result of water attack (Figure 4a, SI9). Changes are even more severe for hdcat-HKUST. Notwithstanding the hydrophobic coating, water exposure triggers the formation of longitudinal needles that cover the surface of the crystals completely (Figure 4b). A closer look reveals that needles grow directly on top of the MOF particles, which seem to be feeding copper to the catechol in the surface acting as a scavenger. This results in flat, micrometric long needles with a lateral length close to 400 nm that display a uniform distribution of Cu, C and O (Figure SI11, SI12). We performed additional experiments to investigate the formation of the needles. Room temperature reaction of hdcat with an aqueous solution of Cu(OAc)2 (0.1 M) in water in open air drives the formation of a fibrous polymeric matrix, rich in copper (Figure SI13).

We argue pre-organization of the catechol coating around the crystal coupled to slow leaching from the MOF when exposed to water controls the nucleation and growth of the resulting compound for the formation of different morphologies. Surface alkyl catechol molecules do not provide an efficient protective shell but enable partial infiltration of water for a permeable coating. In turn,

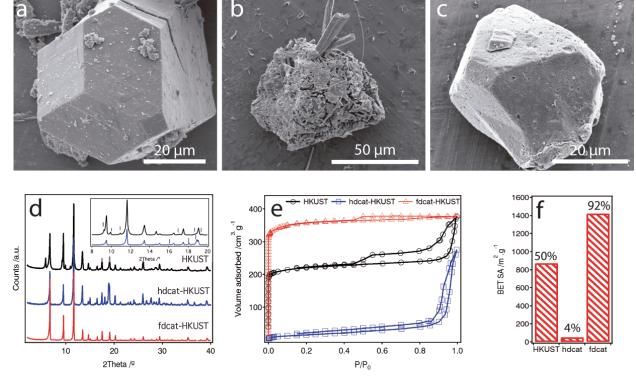


Figure 4. Morphology, structure and porosity of functionalized HKUST crystals after digestion in water. SEM pictures of HKUST (a), hdcat-HKUST (b) and fdcat-HKUST (c) after soaking of the solids in water for three days. (d) PXRD of the solids after water treatment after 3 days (7 days for fdcat-HKUST). Inset highlights the changes in the diffraction pattern of HKUST and hdcat-HKUST that cannot be indexed for the original phase. See **Figure SI4** for data refinement. (e) N_2 isotherms and (f) percentage values for the retained porosity with the respect to as-made materials before exposure to water. See **Table SI1** for complete porosity metrics.

increased hydrophobicity of alkyl fluorinated catechols in fdcat-HKUST is quite effective in avoiding degradation as crystals retain the original morphology and do not display changes in the structure of the organic shell surrounding the crystal (Figure 4c). Water practically does not affect its chemical integrity as the F/Cu ratio of 1.9 ± 0.4 %, according to EDX point-scan mapping after 3 days of incubation in water (Figure SI15), remains close to the original value. PXRD of HKUST confirms partial degradation with water featuring additional peaks at 9.2, 9.9 and 19.5° (inset Figure 4d) that could not be straightforwardly assigned to other hydrated crystalline phases reported for Cu-btc MOFs. These diffraction lines are not present in hdcat-HKUST that only displays new signals of weak intensity at 18.1 and 18.9° that do not correspond to the same phase from degradation of HKUST and are more likely associated to in-situ formation of poorly diffracting needles as a contaminant phase. Degradation also results in partial decrease of diffraction intensity with respect of fdcat-HKUST that remains instead unchanged, with no signature of phase segregation or amorphization. In order to test further the stability of fdcat-HKUST, we extended the incubation time in water to one week with no significant decrease in crystallinity. Changes in the tolerance to water after catechol functionalization are also reflected in the sorption capability of the solids after water treatment. Compared to bare HKUST that loses to 50 % of the original porosity $(S_{BET} = 874 \text{ m}^2 \cdot \text{g}^{-1})$, degradation is more severe in hdcat-HKUST that only retains 4 % of the porosity of the solid before soaking in water (55 m²·g⁻¹). For hdcat-HKUST, catechol functionalization has a negative effect over moisture tolerance, as it does not improve it but instead accelerates the decomposition process due to water

permeability and increased reactivity of metal ions in the surface of the crystals. In turn, fdcat-HKUST features a robust coverage that retains 92 % of the original porosity (1550 $m^2 \cdot g^{-1}$) and a total micropore volume 0.58 $cm^3 \cdot g^{-1}$ even after one week in water. This is likely due to the enhanced hydrophobicity provided by the fluorinated alkyl chain that repels water molecules more effectively.

CONCLUSIONS

In summary, we report the ability of HKUST to induce the formation of polydopamine-like coatings by direct reaction with synthetic catechols in anaerobic conditions without base addition. Compared to other methodologies, this route enables rapid formation of robust coatings in only one step regardless the lateral substitution of the alkyl chain in the catechol. We ascribe this behaviour to the external surface of HKUST, rich in potentially catalytic Cu(II) dimers terminated by btc linkers capable of incorporating catechol units by linker exchange reactions at mild temperatures.³⁹ Reminiscent of the enzymatic activity of catechol oxidase,³⁰ this would assist one electron oxidation into o-quinone followed by cross-link polymer formation. As result, MOF particles can be straightforwardly protected with a thick homogeneous, organic shell at a single crystal level. This approach also provides control over the function of the protective shell as it can be engineered by suitable choice of the synthetic catechols. By using alkyl fluorinated derivatives, we achieve gas permeable coatings that show efficient hydrophobic protection for HKUST against water degradation and retain its original sorption capacity intact. We are confident the versatility of this approach might provide an interesting avenue towards the development of functional coatings for the adsorption

of chiral molecules or volatile organic compounds by fine-tuning of their interactions with the lateral chains of related synthetic catechols.

EXPERIMENTAL SECTION

Materials and reagents. Commercial Basolite C300 and anhydrous solvents were purchased from Sigma-Aldrich and used as received. Ultrapure water from Milli-Q equipment was used for water stability tests/when required. All reagents and solvents were kept inside the glovebox in order to avoid any contact with humid environments prior to catechol coating that might drive competing polymerization reactions. All reagents were used without any previous purification. hdcat and fdcat were synthesized according to the reported procedure. ^{26,42}

Synthesis of hdcat-HKUST: 50 mg of hdcat (0.14 mmol) were dissolved in 1 ml of anhydrous CHCl₃ in a rubber-lined capped glass vial, followed by addition of 10 mg of HKUST to the solution. The resultant mixture was sonicated for a few minutes to produce a homogeneous suspension and heated at 70 °C overnight. The coated material was separated by centrifugation, washed thoroughly in two steps with anhydrous CH₃OH and CHCl₃ and left to dry at room temperature in the glove-box. The coated material was stored in the glove-box and samples were taken out for analysis, NMR measurements and water treatment.

Synthesis of fdcat-HKUST: fdcat derivative was prepared by following the same procedure but dissolving 50 mg (88 μ mol) of the synthetic cathecol in 1 ml of anhydrous CHCl₃, followed by addition of 10 mg of HKUST to the solution. Washing, drying and handling of the sample was the same described above.

Physical and chemical characterization. Infrared Spectra were recorded in an Agilent Cary 630 FTIR Spectrometer equipped with an ATR module. Thermogravimetric analysis was carried out with a Mettler Toledo TGA/SDTA 851 between 25 and 800 °C at a rate of 5 °C min-1 with a flow of N2:O2 (4:1). PXRD patterns were collected in a PANalytical X'Pert PRO diffractometer using copper radiation (Cu $K_\alpha = 1.5418 \text{ Å}$) with an X'Celerator detector, operating at 40 mA and 45 kV. Profiles were collected in the 2° < 2θ < 40° range with a step size of 0.013. Particle morphologies and dimensions were studied with a FEI Quanta 650 FEG scanning electron microscope operating between 2-5 kV over non-metalized samples or between 5-15 kV over metallized samples. EDX line-scan and mappings were performed using the same apparatus at accelerating voltage 20 kV over non-metallized samples. Surface area, pore size and volume values were calculated from nitrogen adsorptiondesorption isotherms recorded at 77 K on an AUTOSORB-6 apparatus. Samples were degassed for 4 hours at 170 °C and 10-6 torr prior to analysis. Surface areas were estimated according to the BET model and pore size dimensions were calculated by the Quenched Solid Density Functional Theory model (QSDFT) for the adsorption branch assuming a cylindrical pore model. X-ray photoelectron spectroscopy (XPS) was performed at the X-ray Unit of the Universitat d'Alacant using a K-Alpha X-ray photoelectron spectrometer system (Thermo Scientific). All spectra were collected using Al K_{α} radiation (1486.6 eV), monochromatized by a twin crystal monochromator, yielding a focused X-ray spot (elliptical in shape with a major axis length of 400 µm) at 3 mAC and 12 kV. The alpha hemispherical analyzer was operated in the constant energy mode with survey scan pass energies of 200 eV to measure

the whole energy band and 50 eV in a narrow scan to selectively measure the particular elements. XPS data were analyzed with Avantage software. A smart background function was used to approximate the experimental backgrounds. Charge compensation was achieved with the system flood gun that provides low energy electrons and low energy argon ions from a single source. NMR spectra were run on a Bruker DRX500 spectrometer. See SI for additional experimental details on digestion of copper containing solids for NMR study.

ASSOCIATED CONTENT

The **Supporting Information** is available free of charge on the ACS Publications website at DOI:

Physical and chemical characterization (PDF)

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Notes

The authors declare no competing financial interest.

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ABBREVIATIONS

BET, Brunauer-Emmett-Teller, BTC, 1,3,5-benzenetricarboxylate; CA, Contact Angle; CVD, Chemical Vapor Deposition; DR, Dubinin-Radushkevich; EDX, Energy Dispersive X-Ray; fdcat, 4-(hexadecafluorododecyl)-catechol; FTIR, Fourier-Transformed Infrared Spectroscopy; hdcat, 4-heptadecyl-catechol; MOF, Metal-Organic Framework; NMR, Nuclear Magnetic Resonance; PDA, Polydopamine; PDMS, Polydimethylsiloxane; PSM, Post-Synthetic Modification; PXRD, Powder X-Ray Diffraction; SBU, Secondary Building Unit; SEM, Scanning Electron Microscopy; TGA, Thermogravimetric Analysis; XPS; X-Ray Photoelectron Spectroscopy.

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