

## **INFLUENCE OF CHITIN NANOCRYSTALS ON THE DIELECTRIC BEHAVIOUR AND CONDUCTIVITY OF CHITOSAN-BASED BIONANOCOMPOSITES**

A.M. Salaberría<sup>1</sup>, R. Teruel-Juanes<sup>2</sup>, J.D.Badia<sup>2,3</sup>, S.C.M. Fernandes<sup>1</sup>, V. Sáenz de Juano-Arbona<sup>2</sup>, J. Labidi<sup>1</sup>, A. Ribes-Greus<sup>2,\*</sup>

This is an open-access version, according to <http://www.sherpa.ac.uk/romeo/issn/0266-3538/es/>

Full text available at: <https://www.sciencedirect.com/science/article/pii/S0266353818304652>

DOI: <https://doi.org/10.1016/j.compscitech.2018.08.019>

Please, cite it as:

A.M. Salaberría<sup>1</sup>, R. Teruel-Juanes<sup>2</sup>, J.D.Badia<sup>2,3</sup>, S.C.M. Fernandes<sup>1</sup>, V. Sáenz de Juano-Arbona<sup>2</sup>, J. Labidi<sup>1</sup>, A. Ribes-Greus. Influence of chitin nanocrystals on the dielectric behaviour and conductivity of chitosan-based bionanocomposites. Composites Science and Technology 2018; 167:323-330

<sup>1</sup> Biorefinery Processes Research Group, Department of Chemical and Environmental Engineering, Faculty of Engineering, University of the Basque Country (UPV/EHU). Plaza Europa 1, 20018 Donostia-San Sebastian, Spain

<sup>2</sup> Instituto de Tecnología de los Materiales (ITM), Universitat Politècnica de València (UPV). Camí de Vera, s/n, 46022, València, Spain

<sup>3</sup> Departament d'Enginyeria Química, Escola Tècnica Superior d' Enginyeria, Universitat de València (UV). Av de les Universitats, s/n, 46100 Burjassot, València, Spain

**\*Corresponding author: A. Ribes-Greus** [aribes@ter.upv.es](mailto:aribes@ter.upv.es)

## **INFLUENCE OF CHITIN NANOCRYSTALS ON THE DIELECTRIC BEHAVIOUR AND CONDUCTIVITY OF CHITOSAN-BASED BIONANOCOMPOSITES**

A.M. Salaberría, R. Teruel-Juanes, J.D.Badia, S.C.M. Fernandes, V. Sáenz de Juano-Arbona, J. Labidi, A. Ribes-Greus

### **Abstract**

A series of bionanocomposite films based on chitosan, reinforced with chitin nanocrystals, were developed, and assessed in terms of dielectric behavior and conductivity by using an experimental methodology that allows avoiding the conductivity contribution and the exclusion of contact and interfacial polarization effects. The dielectric relaxations at low and high frequency and temperatures were modeled by Havriliak-Negami functions. Below the glass transition temperature ( $T_g$ ), the  $\gamma$  and  $\beta$  relaxations were observed, which were related to intramolecular and non-cooperative segmental movements. At higher temperatures, an intermolecular and cooperative macromolecular movement, related to the glass transition, gave rise to  $\alpha$ -relaxation. In addition, two over- $T_g$   $\rho_I$  and  $\rho_{II}$  relaxations were found, which were related to the displacement of dipoles in the disordered structure of bionanocomposites. The addition of chitin nanocrystals did not affect the apparent activation energy  $E_a$  of the  $\gamma$ -relaxation. However, it decreased the  $E_a$  of the  $\beta$ -relaxation and increased the free volume at temperatures in the vicinities of the  $\alpha$ -relaxation. Finally, the electric conductivity of the bionanocomposites was lower than that of neat chitosan and chitin due to the interaction between the -OH and -NH<sub>2</sub> groups that reduced the ionic mobility, along with the increase of free volume, with the subsequent separation of phases.

### **Keywords**

Bionanocomposites; Material testing; Dielectric thermal analysis (DETA); Chitosan; Chitin nanocrystals;

## 1. Introduction

The biomass-derived materials are suitable for their use in many applications as a consequence of their biodegradability properties, biocompatibility, high availability and low cost, which makes them interesting for many industries. Materials from natural resources are hence developed in order to replace the petroleum-based ones by means of using products such as cellulose, starch, lignin, chitosan, chitin, among many other biopolymers, a mixture of these and composites with the aim of optimizing the long-term properties of the final material [1].

Within biomass polymers, chitin can be found in different living systems as crustacean shells, insect cuticles and cell walls of fungi, yeast and green algae [2]. This polymer, considered the second most abundant biopolymer on earth after cellulose, is composed of *N*-acetyl-2-amido-2-deoxy-D-glucose units linked by  $\beta(1-4)$  bonds [3], [4]. Chitin nanostructures, obtained by chemical or mechanical treatments, are increasingly considered as suitable building blocks for the design of functional bionanocomposite materials, owing to their nanosized dimensions and unique rod-like or fibrous structure. Their unique properties – such as their extremely small size, low density, chemical stability, biological activity, and non-cytotoxicity-, make them excellent candidates for use in extensive applications [5]–[10].

Chitosan is the major and simplest chitin derivative, also with a high-molecular-weight linear polymer obtained by deacetylation of chitin. While chitin lacks of solubility in the most common solvents, the advantage of chitosan is its capacity to be dissolved in diluted aqueous solutions with  $\text{pH} < 6.5$  [4]. In this sense, it has been blended with polymers such as poly(acrylic acid)[11], poly(vinylidene fluoride) [12] or poly(vinyl alcohol) [13], as well as composited with fillers such as montmorillonite [14], carbon nanotubes [15], nanosilica [16], silver triflate [17], sodium triflate or alumina [18].

The design of biocomposites based on chitin and chitosan therefore represent a unique resource. On the one hand, matrixes, fillers and biocomposites could be fabricated at the same place, with low environmental impact due to transport of raw materials. On the other hand, their residues could be easily managed without the usual difficulties of sorting or dismantling, since they have the same chemical nature. As a whole, the chitosan/chitin bionanocomposites can be ecodesigned from a cradle-to-cradle perspective [19], [20]. In this line, the preparation of specific bionanocomposites based on chitosan matrix reinforced with chitin nanocrystals and whiskers has been proposed [21]–[23]. A general improvement of the thermal stability, mechanical stiffness and antifungal activity of the biocomposites has been shown as a function of the presence of chitin nanocrystals [23].

Chitin-based materials are useful to prepare scaffolds, hydrogels and wound dressings, as adsorbents in industry, water purification, for protein immobilization, transformation of bacteria by exogenous genes, stabilization of oil-in-water emulsion and nematic gels, formation of CaCO<sub>3</sub>/chitin-whisker hybrids and as carbon precursors [24]. In the field of composites, chitin nanocrystals and nanofibres have been reported to reinforce biocomposites of different matrixes such as poly(lactic acid) [25]–[27], thermoplastic starch [28], chitosan [23] or carrageenan [29] and as poly(vinyl alcohol) [30] among other. The use of chitin and chitosan actually stand up as a promising bioplastic alternative within the tendency of eco-design of materials [31]. There is a challenging area of innovation to the use of these bio-nanocomposites as in packaging for smart applications or, in the field of low temperature direct alcohol fuel cells, the preparation of membranes as polyelectrolyte. Among its advantages, it is worth mentioning its low-cost and eco-friendly nature; its hydrophilicity to perform at high temperatures and low relative humidity conditions; low permeability to alcohol molecules; and

high capacity of functionalisation, due to the chemical  $-OH$  and  $-NH_2$  groups present in its structure [31]. For these applications, an exhaustive characterization of dielectric and conductive properties is necessary during the design of these materials [32].

Concerning the identification of dielectric relaxations, *Viciosa et al* analysed the macromolecular motions of wet and annealed chitosan by dielectric spectroscopy and found two Arrhenius-like  $\beta$ -relaxation, related to the interaction of  $-NH_2$  with water and the migration of conductive species, in an increasing temperature order [33]. These analyses were performed without a conductive barrier and the molecular relaxation masked by the conductive deviation could not be observed. *Gonzalez-Campos et al* proposed a mathematical methodology to suppress the contribution of the direct current (DC) conductivity and interfacial polarisation effects, and found in addition a VFTH-like  $\alpha$ -relaxation, correlated with the glass-rubber relaxation [34]. In the present work, a methodology to suppress the masking effect of the DC conductivity is carried out experimentally in the sample electrode assembly, which permits a deeper identification of dielectric relaxations. Thus, the focus of the present work was to correlate the relative amount of chitosan and chitin nanocrystals in the bionanocomposites in terms of dielectric and conductive properties. This study might contribute to optimise the knowledge about the success of chitin nanocrystals in the elaboration of proper bionanocomposites for a broad range of applications.

## 2. Experimental procedure

### 2.1. Materials

The bionanocomposite materials studied in this work was elaborated using *Cervimunida Johni* lobster as raw material for the extraction of chitin (CHNC, DA=95± 3%) and chitosan (CS, DA= 10± 3%) materials. Chitosan-chitin nanocrystals (CS/CHNC) bionanocomposite films were prepared by solvent/evaporation technique. First 1% CS solutions in acetic acid were prepared and filtered to eliminate any residues of chitosan powder. Then, three different amounts of CHNC were added in each solution and stirred during 30 min at 20.000 rpm until homogeneous mixture, as reported in a previous work [23]. The bionanocomposites were labelled according to the CS:CHNC proportion, as follows: CS/CHNC0.5 for a 1:0.5 (33.33% CHNC), CS/CHNC1 for 1:1(50% CHNC) and CS/CHNC2 for a 1:2(66.66% CHNC). The formulations were poured into acrylic plates and the solvent was evaporated in a ventilated oven over night at 30 °C. All films were kept in a desiccator containing allochroic silica gel at room temperature for 1 week prior to any test.

### 2.2. Dielectric and conductivity measurements

The dielectric spectra (DS) of the samples were obtained using an Alpha mainframe frequency analyser in conjunction with an active cell (Concept 40, Novocontrol Technologies BmgH & Co. Kc, Hundsangen, Germany). The sample electrode assembly (SEA) consisted of two stainless steel electrodes filled with the neat polymers and bionanocomposites. The methodology to prepare the SEA was directly placed in the cell a sandwich with a Teflon™ film of (132µm thick) inserted as blocking layer between the sample and one electrode. The sample/Teflon™ sandwich is a Maxwell-Wagner-Sillars [37]–[39] layer capacitor, which

suppresses the direct current and avoids at low temperatures the dipole motion and the charge accumulation at the electrode interface [40]–[42]. It has been found that the dielectric response of the Teflon™ film is approximately 100 times less than the response of the studied bionanocomposites.

The diameters of the electrodes were 20 mm and the thickness was kept around 300 μm. The relative response was measured under isothermal conditions in the frequency range  $f = 10^{-2} - 10^6$  Hz, at temperatures of -150°C to above melt temperature, controlled by the Quatro system (Novocontrol Technologies, Germany) by increasing steps of 10°C under inert nitrogen atmosphere and using liquid nitrogen as coolant.

The complex conductivity was analyzed by means of the same experimental set with a sample electrode assembly (SEA) consisting of two stainless steel electrodes filled with the neat polymers and bionanocomposites without Teflon™, at a frequency range of  $f = 10^{-2} - 10^7$  Hz under isothermal conditions at temperature of 298K under inert nitrogen atmosphere.

### ***2.3. Thermal properties***

The thermogravimetric and calorimetric properties were carried out by means of a TGA/SDTA 851 and a DSC822° Mettler Toledo instruments, respectively. The thermogravimetric scans were performed heating at a constant rate of 10 °C·min<sup>-1</sup> from 25 °C to 900 °C under a nitrogen atmosphere of 20 mL·min<sup>-1</sup>. The calorimetric first and second heating scan were performed in a semi hermetic-pan from -50 to 200 °C with a heating rate of 5 °C·min<sup>-1</sup> under a nitrogen atmosphere.

## **2.4. Structural analysis**

The crystallinity index was measured from the X-ray diffraction patterns obtained with a Philips Pert Pro automatic diffractometer using Cu-K $\alpha$  radiation (operating at 40 kV and 40 mA) over the angular range of 5–70° 2 $\theta$  (step size = 0.04 and time per step = 353 s) at room temperature.

The crystallinity index of nanocomposite films were calculated using equation 1

$$C.I. (\%) = [(I_{110} - I_{am}) / I_{110}] \times 100 \quad (Eq. 1)$$

, where  $I_{110}$  is the maximum intensity (arbitrary units) of the 110 crystallographic plane and  $I_{am}$  is the amorphous portion diffraction, which usually is found about  $2\theta = 12.5^\circ - 13.5^\circ$ .



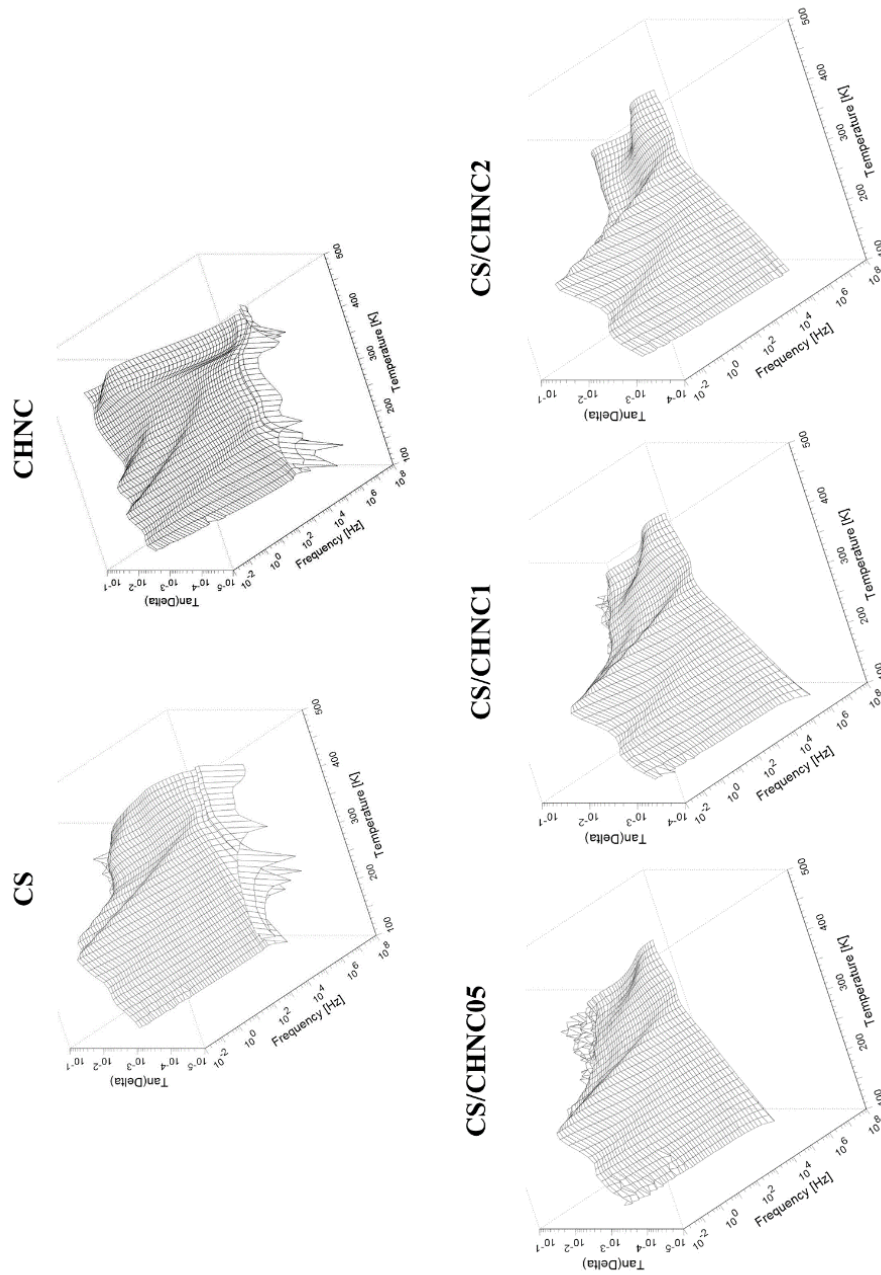
### 3. Results and Discussion

#### 3.1. Phenomenological description of dielectric relaxations

The dielectric behavior of chitosan CS, chitin nanocrystals CHNC and the chitosan/chitin CS/CHNC bionanocomposites are assessed in a large range of temperatures and frequencies. Dielectric Thermal Analysis (DETA) is of great importance to test the segmental rearrangements and dynamic fragility of polymers [43]–[47], which modifications are not perceptible by other macroscopic techniques. A particular experimental methodology was applied to obtain an accurate dielectric spectrum of these samples, without being affected by interfacial polarization effects nor by the conductivity contribution. Thus, the dielectric spectrum was measured without mathematically removing the term of the conductivity. The analysis is conducted essentially through loss tangent ( $\tan \delta$ ) and the complex dielectric permeability  $\epsilon^* = \epsilon' - i \epsilon''$ , taking into account the real ( $\epsilon'$ ) and imaginary ( $\epsilon''$ ) parts.

**Figure** shows the three-dimensional dielectric spectrum of chitosan CS, chitin nanocrystals CHNC and their bionanocomposites in terms of the loss tangent  $\tan \delta$ .

**Figure** shows the isochronal loss  $\tan \delta$  curves. The dielectric spectra of all samples exhibited, in an increasing temperature order,  $\gamma$  and  $\beta$  relaxations in the glassy state, which are characteristic local modes of mobility of the side groups. At higher temperatures, a complex relaxation zone in the rubber state was observed which were labelled as  $\alpha$ ,  $\rho_I$  and  $\rho_{II}$  relaxations. The first was related to the glass-rubber relaxation (*i.e.* glass transition) and the latter to displacement of dipoles in the disordered structure of bionanocomposites [33], [34], [48]–[50].



**Figure 1. 3D plot of the imaginary component of the loss  $\tan \delta$  chitosan, chitin nanocrystals and their bionanocomposites**

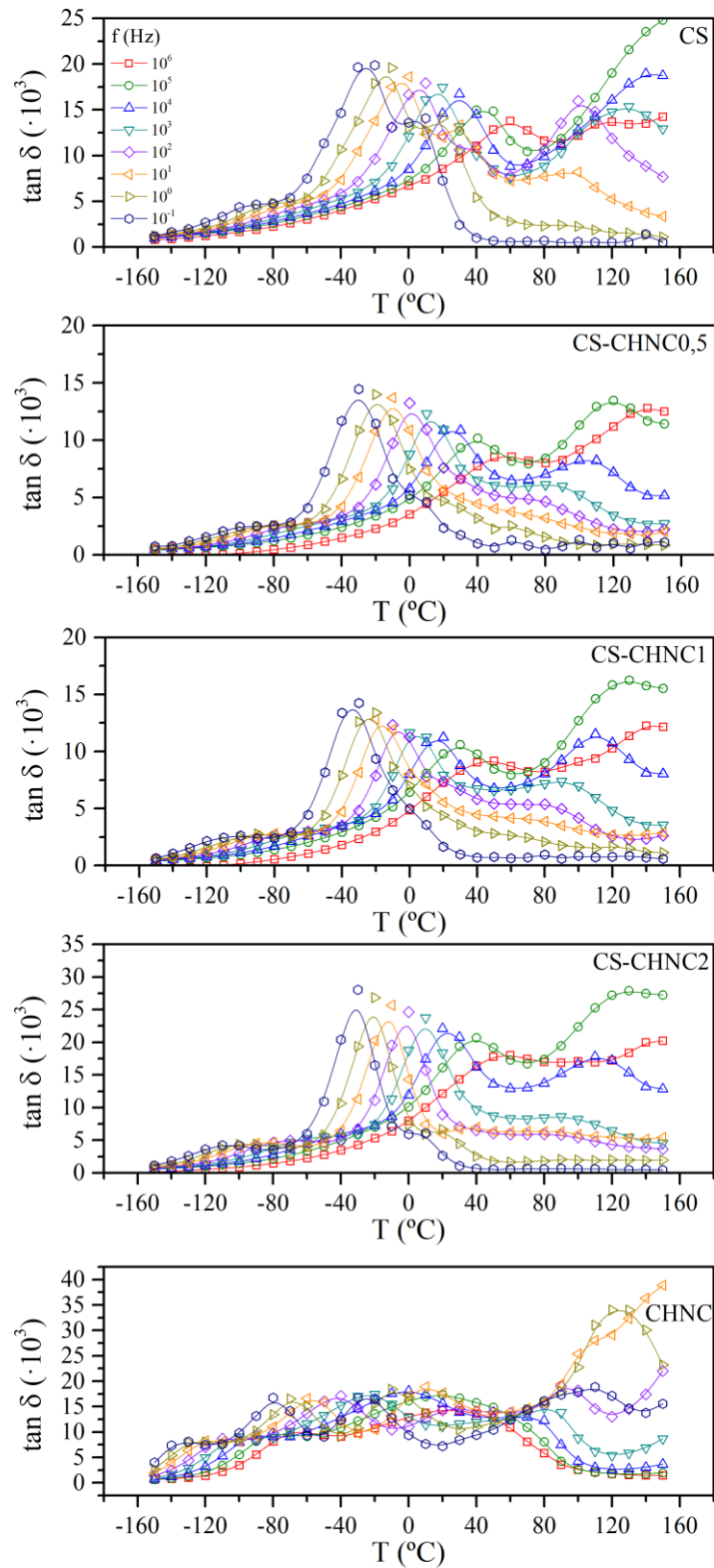


Figure 2. Isochrones of  $\tan \delta$  of chitosan, chitin nanocrystals and their bionanocomposites

In order to assess the influence of chitin nanocrystals CHNC on the chitosan/chitin CS/CHNC bionanocomposites, the dielectric curves were deconvoluted by means of the Charlesworth method [51] using Havriliak-Negami HN fitting functions (Eq. 2) [52], [53].

$$\varepsilon^*(\omega) - \varepsilon_\infty = \sum_k \text{Im} \left[ \frac{\Delta\varepsilon}{\left\{ 1 + (i\omega\tau_{HNk})^{A_k} \right\}^{B_k}} \right] \quad (\text{Eq. 2})$$

where  $A_k$  and  $B_k$  are parameters corresponding to the width and asymmetry of the relaxation respectively, which deviation from unity reveal the non-Debye relaxation behaviour;  $\tau_{HN}$  is the Havriliak-Negami relaxation time, and  $k$  represents the number of the individual HN contributions, as explained elsewhere [54].

**Table 1** shows a summary of the  $A_k$  and  $B_k$  parameters of the Havriliak-Negami function of chitosan, chitin nanocrystals and the chitosan/chitin bionanocomposites at four temperatures (183, 303, 323 and 393 K). These temperatures were chosen so that the values for each relaxation and each material could appear.

**Table 1.  $A_k$  and  $B_k$  parameters for the Havriliak-Negami function for chitosan, chitin nanocrystals and chitin/chitosan bionanocomposites.**

H. N. Parameters	T (K)	183	183	303	393	323
	Relaxation	$\gamma$	$\beta$	$\alpha$	$\rho_I$	$\rho_{II}$
$A_k$	CS	-	0.45	0.56	0.66	0.92
	CS-CHNC05	0.61	0.21	0.41	0.60	1.00
	CS-CHNC1	0.76	0.24	0.48	0.54	0.78
	CS-CHNC2	0.67	0.28	0.61	0.58	1.00
	CHNC	-	0.43	-	-	0.34
$B_k$	CS	-	0.83	0.82	0.41	0.26
	CS-CHNC05	0.35	0.89	1.00	1.00	0.69
	CS-CHNC1	1.00	0.81	1.00	1.00	0.40
	CS-CHNC2	1.00	0.89	0.33	0.96	0.53
	CHNC	-	1.00	-	-	0.88

An inspection of the parameters  $A_k$  and  $B_k$  corresponding to each one of the relaxation for all materials indicated that the  $B_k$  was very close to the unit and slightly dependent of temperature. This fact denotes the absence of skewness in the high frequency and a symmetric behavior. The values of  $A_k$  were lower than those of  $B_k$  and increased with the temperature, which suggests that the  $\alpha$ ,  $\rho_I$  and  $\rho_{II}$  relaxations exhibited a rather narrow distribution of relaxation times than that of the  $\gamma$  and  $\beta$  relaxations.

### ***3.2. Identification of cooperative behaviour of dielectric relaxations***

In order to discriminate cooperative from non-cooperative segmental movements, the temperature dependence of the relaxation times with the temperature was analysed by means of the Eyring model [55], [56]. Non-cooperative relaxations, due to the independent motion of kinetic units, follow a zero entropy law, and the relaxations lie within the line represented by Equation 3 [57]

$$Ea=RT'[1+\ln(k/2ph)+\ln T']=RT'[22.92+\ln T'] \quad (Eq. 3)$$

where  $T'$  is the temperature at which the frequency of the corresponding relaxation is  $f=1$  Hz.

The Arrhenius map and Eyring plot of the macromolecular segmental relaxations of chitosan/chitin CS/CHNC bionanocomposites are shown in

Figure 3. On the one hand, linear evolutions of  $\log f$  vs  $T^{-1}$  indicate non-cooperative intramolecular segmental motions, generally ascribed to movements of side or radical groups, and therefore lie close to the zero-entropy line in the Eyring plot. On the other hand, non-linear evolutions, identifiable at higher temperatures, i.e. lower  $T^{-1}$ , are representative of cooperative intermolecular movements related to high-order segmental motions in the backbone. A specific assignation of movements is discussed in the following sections. From lower to higher temperatures, the relaxations have been labelled as  $\gamma$  and  $\beta$  for non-cooperative movements and  $\alpha$ ,  $\rho_I$  and  $\rho_{II}$  for cooperative movements. The  $\rho_I$  and  $\rho_{II}$  relaxations occur at the rubbery state and usually appear overlapped by the conductivity of dipoles at DETA analyses.

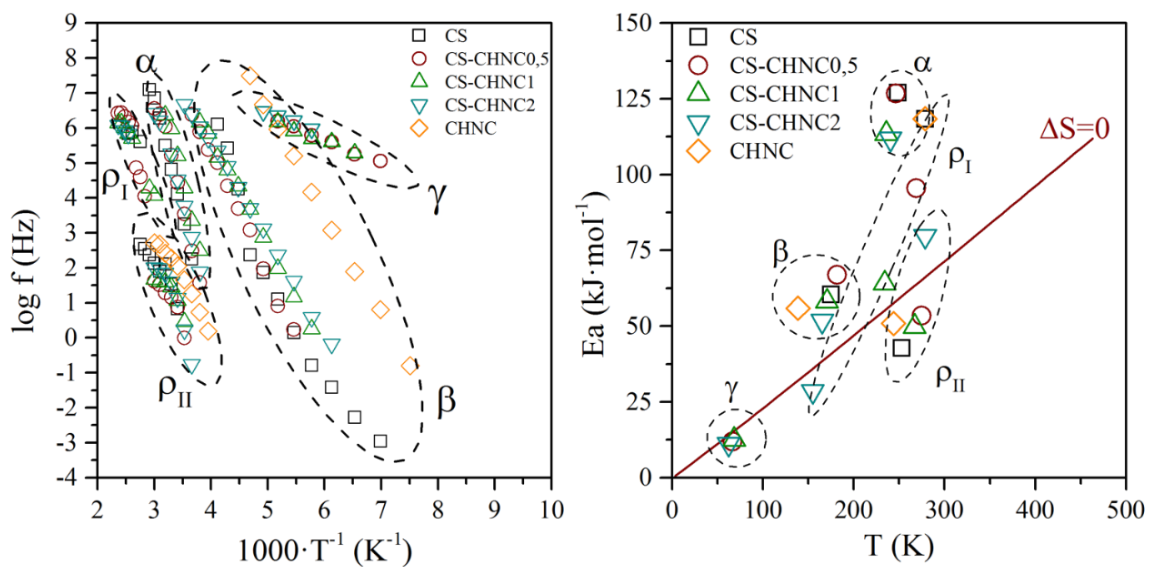


Figure 3. Arrhenius maps of the relaxations of chitosan, chitin nanocrystals and chitin/chitosan bionanocomposites (left) ; Eyring plot (right)

### 3.3. Analysis of non-cooperative intramolecular relaxations in the glassy state

The dielectric processes appearing in the glassy state were labelled  $\gamma$  and  $\beta$  in increasing order of temperatures. At low temperatures, below the glass-rubber relaxation, the molecular mobility is severely restrictive, being the movements generally ascribed to localised movements of secondary groups. Both intramolecular non-cooperative molecular relaxations were described in terms of the Arrhenius equation (Eq. 4)

$$f_{\max} = f_0 \exp\left(\frac{-Ea}{R \cdot T}\right) \quad (\text{Eq. 4})$$

where  $f$  and  $T$  are the linear frequency and temperature of the DETA tests,  $Ea$  is the apparent activation energy,  $f_0$  is a pre-exponential term, and  $R$  is the ideal gas constant ( $8.31 \text{ J} \cdot \text{mol}^{-1} \cdot \text{K}^{-1}$ ). **Table 2** gathers the results of Arrhenius fitting to  $\gamma$  and  $\beta$  intramolecular non-cooperative relaxations.

As the interaction of water with the components of bionanocomposites and the crystallinity have been found relevant [35], [36], [58] to understand the  $\beta$ -relaxation, the corresponding values of these parameters for chitin, chitosan and nanobiocomposites were calculated and taken into account in the discussion of results. The crystallinity of the biocomposites have been analysed by means of the X-ray diffraction patterns, following the experimental methodology described in section 2.4. Likewise, the humidity percentage were assessed by thermogravimetric analysis as described in the section 2.3. The slight mass-loss observed before the onset temperature at around 373 K (100 °C) has been considered as the proportion of vaporized water. **Table 3** shows the humidity percentage and the crystallinity index values for chitin, chitosan, and chitin/chitosan bionanocomposites. It was shown that the humidity percentage of each film decreased with the increment of CHNC on the bionanocomposite. As expected, the chitosan film presents the lowest crystallinity with 16 %. On the other hand, chitin

nanocrystals exhibit 87 %, and influence strongly in the final crystallinity of the nanocomposites.



1 **Table 2. Results from dielectric analysis to chitosan, chitin nanocrystals and chitin/chitosan bionanocomposites. Arrhenius fits to intra-molecular relaxations, VFTH**  
 2 **fits to inter-molecular relaxations and Evolution of dynamic fragility parameters**

Intra-molecular relaxations / Arrhenius fits					Inter-molecular relaxations / VFTH fits			
Material	Tmax-1kHz (K)	Ea (kJ·mol <sup>-1</sup> )	logf0 (Hz)	R <sup>2</sup>	logf <sub>0</sub> (Hz)	T <sub>VFTH</sub> (K)	D	R <sup>2</sup>
<b>γ-relaxation</b>					<b>α-relaxation</b>			
CS	-	-	-	-	12.4±0.2	197.1±0.4	9.1±0.4	0.991
CS/CHNC0.5	99.4±0.5	12.5±0.6	9.6±0.2	0.990	12.1±0.3	192.6±0.6	9.0±0.4	0.989
CS/CHNC1	97.8±0.5	11.9±0.1	9.4±0.3	0.965	12.3±0.4	189.6±0.4	8.9±0.4	0.988
CS/CHNC2	91.4±0.5	11.1±0.9	9.3±0.3	0.981	11.4±0.1	188.8±0.2	8.7±0.2	0.997
<b>β-relaxation</b>					<b>ρ<sub>1</sub>-relaxation</b>			
CS	209.6±0.5	60.3±4.8	18.0±1.2	0.934	14.8±0.7	133.8±0.4	38.2±2.7	0.978
CS/CHNC0.5	214.9±0.5	66.9±1.3	19.3±0.41	0.995	15.2±1.3	126.1±0.5	45.5±6.3	0.877
CS/CHNC1	205.2±0.5	58.1±1.1	17.8±0.2	0.998	11.7±0.4	119.5±0.5	31.1±2.2	0.975
CS/CHNC2	202.3±0.5	51.7±0.5	16.3±0.2	0.998	8.6±0.3	114.0±0.2	15.6±2.0	0.947
CHNC	161.4±0.5	55.9±0.5	21.1±0.2	0.998	-	-	-	-
<b>Dynamic fragility parameters of α-relaxation</b>								
Material	B (K)	m	Φ(%)	α <sub>T</sub> (·10 <sup>4</sup> K <sup>-1</sup> )	Ea <sub>TG</sub> (kJ·mol <sup>-1</sup> )			
CS	1793±68	77±3	2.8±0.1	5.5±0.2	367.1±13.9			
CS/CHNC0.5	1742±73	73±3	2.8±0.1	5.7±0.2	342.0±14.3			
CS/CHNC1	1688±84	70±3	2.9±0.1	5.9±0.3	322.2±16.1			
CS/CHNC2	1653±38	69±2	3.0±0.1	6.1±0.1	313.3±7.2			

4

**Table 3. Humidity content and crystallinity index of chitosan-chitin chitin, chitosan, and chitin/chitosan bionanocomposites**

Material	Humidity (%)	C.I (%)
CS	12.8	16.2
CS/CHNC0.5	8.6	87.5
CS/CHNC1	7.1	92.8
CS/CHNC2	5.4	91.8
CHNC	2.9	87.1

The  $\gamma$ -relaxation, at temperatures of 91 to 99 K (-182 to -175 °C), was only observed for the bionanocomposites and not for pure chitosan or chitin. The apparent activation energy was  $\sim 11.5 \text{ kJ}\cdot\text{mol}^{-1}$  for all bionanocomposites, without relevant effect of nor the amount of chitin CHNC neither the moisture content of the bionanocomposites. The molecular origin of this weak relaxation might be due to local movements of the carbonyl group present in CHNC triggered by the environment of the CS matrix.

The  $\beta$ -relaxation still appeared in the low temperature range, 202 to 215 K (-71 to -58 °C), according to literature [33], [59]–[61]. It showed activation energies around  $50\text{-}65 \text{ kJ}\cdot\text{mol}^{-1}$ . This process is usually observed in polysaccharide-based materials but different molecular origins for this relaxation have been suggested in the literature, which were discussed by *Einfeldt et al* [49]. These relaxations process are mainly attributed to local main chain motions, related to fluctuations within the glycosidic bonds. In wet samples, this relaxation could also be assigned to orientation motions of a mixed phase of both polysaccharide and water, which is formed in wet systems by a swelling process. These materials have a strong affinity for water and may be readily hydrated forming macromolecules with rather disordered structures [34]. These authors reported apparent activation energies around  $\sim 47 \text{ kJ}\cdot\text{mol}^{-1}$  for dry chitosan. However, *A. Nogales et al.* reported a value for the apparent activation energy of  $\sim 71 \text{ kJ}\cdot\text{mol}^{-1}$

<sup>1</sup> [62]. The values obtained in the present work agree with these references because they are between both results. **Table 2** shows that the values of the  $E_a$  display a certain tendency to decrease when the percentage of humidity in the bionanocomposites decrease, due to the increase of chitin nanocrystals.

The bionanocomposite CS-CHNC0.5 showed a maximum value of  $E_a$ . The presence of water may give rise to the formation of hydrogen bonds with the -OH and -NH<sub>2</sub> groups. It is consistent with a local relaxation in which both the polysaccharide and the water are involved. Thus, the apparent activation energy of this process increased due to these interactions between the -OH and -NH<sub>2</sub> groups which consequently increased with the water content. However, there was no direct relationship between the increase in crystallinity and the increase in activation energy. This result seems to indicate that it fundamentally was the percentage of humidity, as a consequence of molecular interactions, the factor that most influences the  $\beta$ -relaxation process

### ***3.4. Analysis of cooperative intermolecular relaxations in the vicinities of the glass transition and in the rubbery state***

At high temperatures, a very high intensity relaxation zone constituted by at least three relaxations were observed, labelled as  $\alpha$  and  $\rho_I$ - $\rho_{II}$  in increasing temperatures, for the glass-rubber (GR) relaxation and over-GR relaxations, respectively. At temperatures higher than the glass-rubber relaxation, the dependence of the relaxation times with the temperature for segmental movements are usually governed by a Vogel-Fulcher-Tammann-Hesse model [63], [64] (VTFH, Eq. 5)

$$f_{\max} = f_0 \cdot \exp\left(-\frac{B}{T - T_{VFTH}}\right) = f_0 \cdot \exp\left(-\frac{D \cdot T_{VFTH}}{T - T_{VFTH}}\right) \quad (Eq. 5)$$

,where  $B(K)$  is an activation parameter,  $f_0$  is a pre-exponential term, and  $T_{VFTH}$  (K) the VFTH temperature.  $B$  can be rewritten in terms of the fragility parameter  $D$  and  $T_{VFTH}$ , according to  $B=D \cdot T_{VFTH}$ .  $D$  is a non-dimensional parameter that varies from  $\leq 6$  to  $\geq 15$  from fragile to strong glass-formers. The so-called fragility index  $m$ , was obtained by Eq. 6, and represents the deviation from the Arrhenius behaviour, between 16 and  $\geq 200$  for strong to fragile glass-formers [65] [66].

$$m = \left. \frac{\partial \log(\tau)}{\partial \left(\frac{T_G}{T}\right)} \right|_{T_g} = \frac{B \cdot T_g}{\ln(10) \cdot (T_g - T_{VFTH})^2} \quad (Eq. 6)$$

The free volume coefficient  $\Phi$  [67], [68], the thermal expansion coefficient  $\alpha_T$  [69] and the apparent activation energy related to the glass transition temperature  $Ea_{T_g}$  were respectively calculated according to Eq 7, 8, and 9.

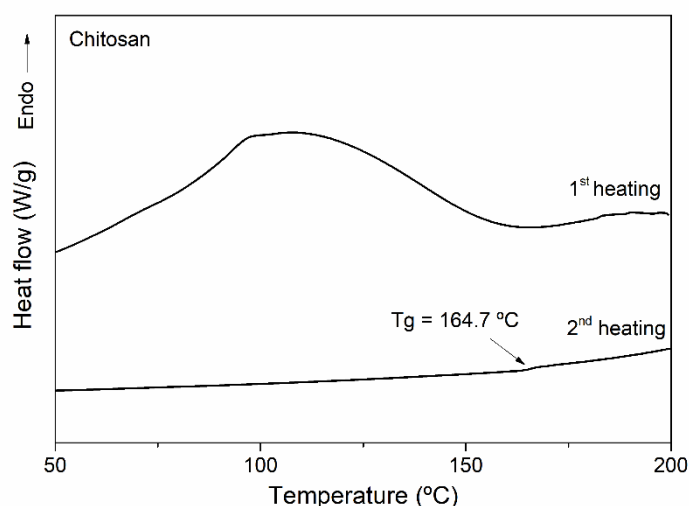
$$\phi|_{T_g} = \frac{(T_g - T_{VFTH})}{B} \quad (Eq. 7)$$

$$\alpha_T|_{T_g} = \frac{1}{B} \quad (Eq. 8)$$

$$Ea_{T_g} = R \cdot \frac{\partial \ln \tau}{\partial \left(\frac{1}{T}\right)} = \frac{R \cdot B}{\left(1 - \frac{T_{VFTH}}{T_g}\right)^2} \quad (Eq. 9)$$

The  $\alpha$ -relaxation is related to the cooperative intermolecular movements of the glass-rubber relaxation. The segmental mode produce pronounced changes are observed in the mechanical, thermal and dielectric properties. The mean relaxation time associated to the cooperative motions of polymer segments of the main backbone also change many orders of magnitude.

*Montiel-González et al.* registered the dilatometric activity and suggested that a volumetric transition temperature could be assigned at ca. 324 K for chitin and 332 K for chitosan [61]. The  $\alpha$ -relaxation appeared for chitosan CS and chitosan/chitin bionanocomposites CS/CHNC, but not for chitin. The glass transition of chitosan was also been determined by DSC following the methodology described in section 2.3. The calorimetric thermograms of chitosan are shown in the **Figure 4**. The first heating shows an endothermic peak at about 100 °C which is attributed to the moisture of sample. This result are in agreement with the ones obtained by the thermogravimetric analyses. To eliminate the effect of moisture, a second heating run was performed. In the second heating, a slight change of inclination can be noted at 164.7 °C, corresponding with the Tg of chitosan film and attributed to the movements of the of the chains that constitute the amorphous fraction of chitosan, in agreement with literature [70].



**Figure 4.** DSC calorimetric thermograms of chitosan

**Table 2** shows the results of the VFTH fitting to the  $\alpha$ -relaxation, taking as reference the temperature corresponding to the maximum of the  $\tan(\delta)$  at the lowest frequency ( $10^{-1}$  Hz). **Table 2** also gathers the results of dynamic fragility, free-volume coefficient, thermal expansion coefficient and apparent activation energy. A decrease in the fragility parameters ( $D$ ,  $B$ ) was registered the higher the amount of chitin nanocrystals was. Accordingly, the dynamic fragility  $m$  and the apparent activation energy  $Ea_{T_g}$  decreased when the chitin content increase. These results can be explained in terms of the free volume at the vicinities of the glass transition, which increased with higher amount of chitin nanocrystals CHNC. This fact was not related with a plastifying effect of water because the apparent activation energy decreased when the water content decreased and the chitin content increased, contrarily to what it could be expected. Actually, this result confirms that the spatial configuration of these polymer segments can be variable with the humidity content. Somewhat, it is possible to ascribe it to the formation of macromolecular aggregates or clusters, due to the interactions between the -OH and -NH<sub>2</sub> groups. It might increase the free volume within the chitosan matrix, but hindering the cooperative movement of molecular chains. Summing up, the apparent activation energy increased because the water promoted macromolecular clusters.

The  $\rho_I$  and  $\rho_{II}$  relaxations appeared immediately after the  $\alpha$ -relaxation, one at high frequencies,  $\rho_I$  between  $10^3$  and  $10^7$  Hz, and another at low frequencies,  $\rho_{II}$  between  $10^{-1}$  and  $10^3$  Hz, as shown in

**Figure .** In polysaccharides and biopolymers, similar relaxations can be found at low frequencies and high temperatures [33], [60], [71]. Despite the relaxations above the glass-rubber relaxation are rarely reported, since most of them are usually masked by an overlapping

relaxation related to the conductivity effect of dipoles, the relaxations have been fitted to the VFTH equation.  $\rho_{II}$  did not give reliable parameters with high error values.  $\rho_I$  results are shown in **Table 2**. Although the error values are significant, a sort of tendency to diminish the value of  $D$  in the bionanocomposites with higher amounts of CHNC nanocrystals was found.

### 3.5. Effect of chitin nanocrystals on the electric conductivity

The complex conductivity was also analyzed following the experimental procedure described in the section 2.1 at a frequency range of  $f = 10^{-2} - 10^7$  Hz under isothermal conditions at temperature of 298K. As shown in **Figure 5**, the contribution of direct current (DC) is important at low frequencies, while the contribution of the alternant current (AC) was dependent on frequency, which was important at high frequencies. The dependence of the AC conductivity with the frequency, has been represented by  $Af^S$ , where A is a scalar and S is the frequency power, which is generally lower than or equal to one. The total electrical conductivity was evaluated as the addition of the  $\sigma_{DC}$  and  $\sigma_{AC}$  [72], [73] Thus, the total electric conductivity can be calculated by the following power expression:

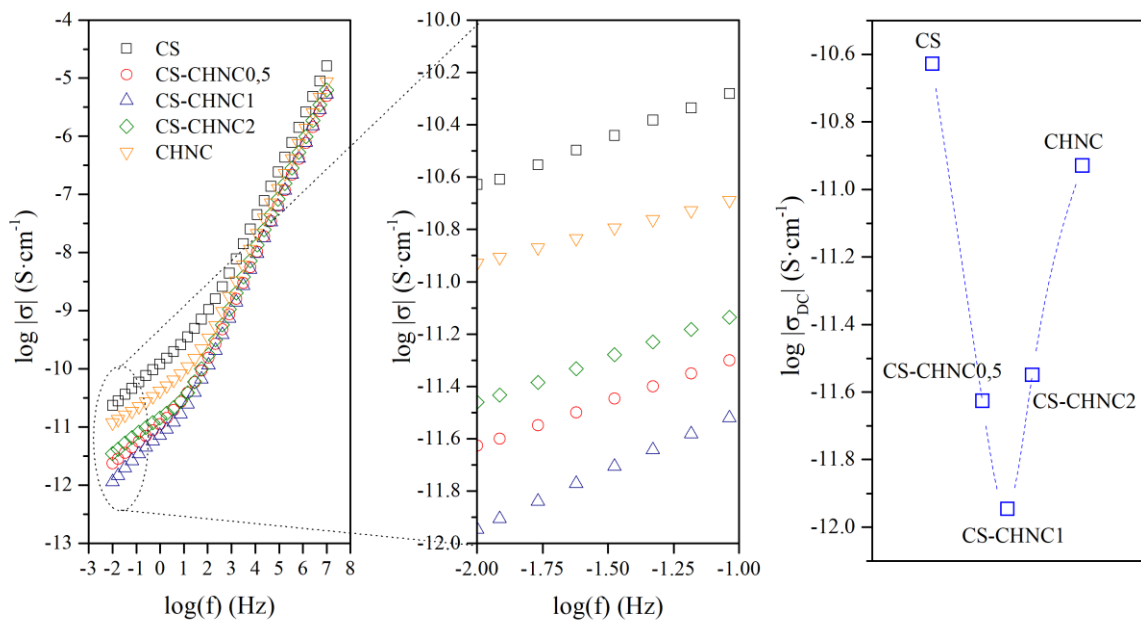
$$\sigma_{tot}(f) = \sigma_{DC} + Af^S \quad (Eq. 10)$$

On the one hand, the values of  $\sigma_{DC}$  were calculated by extrapolating the  $\sigma$  plateau to ( $f \rightarrow 0$ ) [74]. It is clearly observed that the conductivity depends on the composition. On the other hand, the parameters which represent the dependence of the AC conductivity with the frequency, has been calculated from the slope and the ordinate at the origin. **Table 4** displays the obtained results for the power fitting, with  $R^2$  correlation values of 0.9999 in all cases. The frequency exponent S of the AC conductivity slightly increased for the bionanocomposites when the chitin

content increased until the CS/CHNC had the same percentage of chitosan and chitin. However, it should be noted that these differences are very small.

**Table 4. Dependence of the AC conductivity with the frequency of chitosan, chitin nanocrystals and chitin/chitosan bionanocomposites**

Material	A * 10 <sup>12</sup>	S
CS	7,82 ± 0,06	0,90 ± 0,0005
CS/CHCN05	1,86 ± 0,05	0,92 ± 0,0016
CS/CHCN1	1,44 ± 0,03	0,94 ± 0,0015
CS/CHCN2	3,00 ± 0,14	0,90 ± 0,0030
CHCN	3,85 ± 0,05	0,91 ± 0,0008



**Figure 5. Conductivity of chitosan-chitin nanocrystals bionanocomposites**

As can be observed in **Figure 5**, the DC conductivity decreased for the bionanocomposites when the chitin content increased until the CS/CHNC had the same percentage of chitosan and



chitin. Subsequently, the conductivity increased again for chitin percentages higher than 50%. The dispersion of the nanocrystals of chitin within the chitosan matrix affected the overall performance of the heterogeneous system. These results are in agreement with those obtained when analysing the spectrum of dielectric relaxations. The interactions between the -OH and -NH<sub>2</sub> groups decreases the movement of the free electric charges. The chitin nanocrystals block the conductivity channels of the chitosan matrix due to lack of continuity between phases. However, if the dispersed nanocrystals are in enough quantity, but the water proportion decreased, as happened when the chitin percentages were higher than 50%, the -OH and -NH<sub>2</sub> interactions decreased because the -OH groups were in lower amount, consequently the free -NH<sub>2</sub> were more present and the conductivity increased.

#### 4. Conclusions

The dielectric behaviour of bionanocomposite films based on chitosan and chitin nanocrystals can be described in terms of two sub-T<sub>g</sub> intramolecular non-cooperative  $\gamma$  and  $\beta$  relaxations, the intermolecular cooperative  $\alpha$ -relaxation and two over-T<sub>g</sub>  $\rho_I$  and  $\rho_{II}$  relaxations.

The  $\gamma$ -relaxation was ascribed to weak local movements of the carbonyl group present in CHNC, triggered by the environment of the CS matrix and therefore only observed for the bionanocomposites. The  $\beta$ - and  $\alpha$ -relaxations were influenced by the presence of chitin nanocrystals because the addition of chitin nanocrystals decreased the tendency to absorb water and increase the free volume. The interactions between the -OH and -NH<sub>2</sub> groups hinder the cooperative movement of molecular chains and increase the apparent activation energy.

The increase of free volume, understood as a lack of continuity between phases and the different proportions of -OH and -NH<sub>2</sub> groups, gave rise to a decrease of conductivity of the bionanocomposites, with respect to neat chitosan and chitin nanocrystals, offering a minimum for the bionanocomposite with a 50% of chitin content.

#### Acknowledgments

The European Regional Development Funds and the Spanish Ministry of Science and Innovation for the concession of Research Projects ENE2014-53734-C2-1-R, UPOV13-3E-1947 and ENE2017-86711-C3-1-R are appreciated. Generalitat Valenciana is acknowledged for the project APOSTD14/041 for JD Badia. The authors are thankful for the financial support from the Department of Education of the Basque Government (IT1008-18).

## References

- [1] J. D. Badia, O. Gil-Castell, and A. Ribes-Greus, “Long-term properties and end-of-life of polymers from renewable resources,” *Polym. Degrad. Stab.*, Mar. 2017.
- [2] D. Raabe, C. Sachs, and P. Romano, “The crustacean exoskeleton as an example of a structurally and mechanically graded biological nanocomposite material,” *Acta Mater.*, vol. 53, no. 15, pp. 4281–4292, Sep. 2005.
- [3] C. Peniche, W. Argüellers-Monal, and F. . Goycoolea, “Chitin and Chitosan: Major Sources, Properties and Applications,” in *Monomers, Polymers and Composites from Renewable Resources*, First edit., vol. 1, M. N. Belgacem and A. Gandini, Eds. Elsevier, 2008, pp. 517–542.
- [4] M. Rinaudo, “Chitin and chitosan: Properties and applications,” *Prog. Polym. Sci.*, vol. 31, no. 7, pp. 603–632, Jul. 2006.
- [5] R. Jayakumar, D. Menon, K. Manzoor, S. V. Nair, and H. Tamura, “Biomedical applications of chitin and chitosan based nanomaterials—A short review,” *Carbohydr. Polym.*, vol. 82, no. 2, pp. 227–232, Sep. 2010.
- [6] R. Jayakumar, M. Prabakaran, S. V. Nair, S. Tokura, H. Tamura, and N. Selvamurugan, “Novel carboxymethyl derivatives of chitin and chitosan materials and their biomedical applications,” *Prog. Mater. Sci.*, vol. 55, no. 7, pp. 675–709, Sep. 2010.
- [7] S. C. Fernandes, C. S. Freire, A. J. Silvestre, C. Pascoal Neto, and A. Gandini, “Novel materials based on chitosan and cellulose,” *Polym. Int.*, vol. 60, no. 6, pp. 875–882, Jun. 2011.
- [8] J. Morgado *et al.*, “Self-standing chitosan films as dielectrics in organic thin-film transistors,” *Express Polym. Lett.*, vol. 7, no. 12, pp. 960–965, 2013.
- [9] S. Ifuku and H. Saimoto, “Chitin nanofibers: preparations, modifications, and applications,” *Nanoscale*, vol. 4, no. 11, pp. 3308–3318, Jun. 2012.
- [10] J. B. Zeng, Y. S. He, S. L. Li, and Y. Z. Wang, “Chitin whiskers: An overview,” *Biomacromolecules*, vol.

13, no. 1, pp. 1–11, 2012.

- [11] B. Smitha, S. Sridhar, and A. A. Khan, “Polyelectrolyte complexes of chitosan and poly (acrylic acid) as proton exchange membranes for fuel cells,” *Macromolecules*, vol. 37, no. 6, pp. 2233–2239, 2004.
- [12] V. Vijayalekshmi and D. Khastgir, “Chitosan/partially sulfonated poly (vinylidene fluoride) blends as polymer electrolyte membranes for direct methanol fuel cell applications,” *Cellulose*, vol. 25, no. 1, pp. 661–681, 2018.
- [13] P.-C. Li *et al.*, “Fabrication and characterization of chitosan nanoparticle-incorporated quaternized poly (vinyl alcohol) composite membranes as solid electrolytes for direct methanol alkaline fuel cells,” *Electrochim. Acta*, vol. 187, pp. 616–628, 2016.
- [14] M. Purwanto *et al.*, “Biopolymer-based electrolyte membranes from chitosan incorporated with montmorillonite-crosslinked GPTMS for direct methanol fuel cells,” *RSC Adv.*, vol. 6, no. 3, pp. 2314–2322, 2016.
- [15] H. Liu *et al.*, “Chitosan/silica coated carbon nanotubes composite proton exchange membranes for fuel cell applications,” *Carbohydr. Polym.*, vol. 136, pp. 1379–1385, 2016.
- [16] V. Vijayakumar and D. Khastgir, “Hybrid composite membranes of chitosan/sulfonated polyaniline/silica as polymer electrolyte membrane for fuel cells,” *Carbohydr. Polym.*, vol. 179, pp. 152–163, 2018.
- [17] S. B. Aziz and Z. H. Z. Abidin, “Electrical and morphological analysis of chitosan:AgTf solid electrolyte,” *Mater. Chem. Phys.*, vol. 144, no. 3, pp. 280–286, 2014.
- [18] S. B. Aziz and Z. H. Z. Abidin, “Ion-transport study in nanocomposite solid polymer electrolytes based on chitosan: Electrical and dielectric analysis,” *J. Appl. Polym. Sci.*, vol. 132, no. 15, 2015.
- [19] J. D. Silvestre, J. de Brito, and M. D. Pinheiro, “Environmental impacts and benefits of the end-of-life of building materials – calculation rules, results and contribution to a ‘cradle to cradle’ life cycle,” *J. Clean. Prod.*, vol. 66, pp. 37–45, Mar. 2014.
- [20] J. D. Badia, E. Strömberg, T. Kittikorn, M. Ek, S. Karlsson, and A. Ribes-Greus, “Relevant factors for the

eco-design of polylactide/sisal biocomposites to control biodegradation in soil in an end-of-life scenario,”

*Polym. Degrad. Stab.*, vol. 143, pp. 9–19, Sep. 2017.

- [21] A. Pangon, S. Saesoo, N. Saengkrit, U. Ruktanonchai, and V. Intasanta, “Hydroxyapatite-hybridized chitosan/chitin whisker bionanocomposite fibers for bone tissue engineering applications,” *Carbohydr. Polym.*, vol. 144, pp. 419–427, 2016.
- [22] V. Rubenthaler, T. A. Ward, C. Y. Chee, and C. K. Tang, “Processing and analysis of chitosan nanocomposites reinforced with chitin whiskers and tannic acid as a crosslinker,” *Carbohydr. Polym.*, vol. 115, pp. 379–387, 2015.
- [23] A. M. Salaberria, R. H. Diaz, J. Labidi, and S. C. M. Fernandes, “Preparing valuable renewable nanocomposite films based exclusively on oceanic biomass – Chitin nanofillers and chitosan,” *React. Funct. Polym.*, vol. 89, pp. 31–39, 2015.
- [24] M. Mincea, A. Negulescu, and V. Ostafe, “Preparation, modification, and applications of chitin nanowhiskers: A review,” *Rev. Adv. Mater. Sci.*, vol. 30, no. 3, pp. 225–242, 2012.
- [25] A. A. Singh, J. Wei, N. Herrera, S. Geng, and K. Oksman, “Synergistic effect of chitin nanocrystals and orientations induced by solid-state drawing on PLA-based nanocomposite tapes,” *Compos. Sci. Technol.*, vol. 162, pp. 140–145, 2018.
- [26] Z. Zou, C. Luo, B. Luo, W. Wen, M. Liu, and C. Zhou, “Synergistic reinforcing and toughening of poly(l-lactide) composites with surface-modified MgO and chitin whiskers,” *Compos. Sci. Technol.*, vol. 133, pp. 128–135, 2016.
- [27] N. Herrera *et al.*, “Functionalized blown films of plasticized polylactic acid/chitin nanocomposite: Preparation and characterization,” *Mater. Des.*, vol. 92, pp. 846–852, Feb. 2016.
- [28] A. M. Salaberria, J. Labidi, and S. C. M. Fernandes, “Chitin nanocrystals and nanofibers as nano-sized fillers into thermoplastic starch-based biocomposites processed by melt-mixing,” *Chem. Eng. J.*, vol. 256, pp. 356–364, 2014.
- [29] S. Shankar, J. P. Reddy, J.-W. Rhim, and H.-Y. Kim, “Preparation, characterization, and antimicrobial

- activity of chitin nanofibrils reinforced carrageenan nanocomposite films,” *Carbohydr. Polym.*, vol. 117, pp. 468–475, Mar. 2015.
- [30] A. J. Uddin, M. Fujie, S. Sembo, and Y. Gotoh, “Outstanding reinforcing effect of highly oriented chitin whiskers in PVA nanocomposites,” *Carbohydr. Polym.*, vol. 87, no. 1, pp. 799–805, Jan. 2012.
- [31] J. Ma and Y. Sahai, “Chitosan biopolymer for fuel cell applications,” *Carbohydr. Polym.*, vol. 92, no. 2, pp. 955–975, 2013.
- [32] H. Ahmad, S. K. Kamarudin, U. A. Hasran, and W. R. W. Daud, “Overview of hybrid membranes for direct-methanol fuel-cell applications,” *Int. J. Hydrogen Energy*, vol. 35, no. 5, pp. 2160–2175, Mar. 2010.
- [33] M. T. Viciosa, M. Dionisio, R. M. Silva, R. L. Reis, and J. F. Mano, “Molecular motions in chitosan studied by dielectric relaxation spectroscopy,” *Biomacromolecules*, vol. 5, no. 5, pp. 2073–2078, 2004.
- [34] J. B. González-Campos *et al.*, “Dielectric relaxations of chitosan: The effect of water on the  $\alpha$ -relaxation and the glass transition temperature,” *J. Polym. Sci. Part B Polym. Phys.*, vol. 47, no. 22, pp. 2259–2271, Nov. 2009.
- [35] J. D. Badia *et al.*, “Water absorption and hydrothermal performance of PHBV/sisal biocomposites,” *Polym. Degrad. Stab.*, 2014.
- [36] O. Gil-Castell *et al.*, “Impact of hydrothermal ageing on the thermal stability, morphology and viscoelastic performance of PLA/sisal biocomposites,” *Polym. Degrad. Stab.*, 2016.
- [37] J. C. Maxwell, “Electricity and Magnetism, vol. 1, Clarendon.” Oxford, 1892.
- [38] K. W. Wagner, “The after effect in dielectrics,” *Arch. Electrotech*, vol. 2, no. 378, p. e394, 1914.
- [39] R. W. Sillars, “The properties of a dielectric containing semiconducting particles of various shapes,” *Inst. Electr. Eng. Wirel. Sect. Inst.*, vol. 12, no. 35, pp. 139–155, 1937.
- [40] Z. Lu, E. Manias, and D. D. Macdonald, “Dielectric Relaxation Spectroscopy Studies on Water-Saturated Nafion 117 Membrane,” in *In Proceedings of the Electrochemical Society 204th National Meeting*, 2003.

- [41] G. W. Gross and J. Johnson, "The Layered Capacitor Method for Dielectric Bridge Measurements. Data Analysis and Interpretation of Fluoride Doped ICE.," *IEEE Trans. Electr. Insul.*, no. 5, pp. 485–497, 1983.
- [42] A. R. Von Hippel, "Dielectrics and waves," 1954.
- [43] S. A. Cruz and M. Zanin, "Dielectric strength of the blends of virgin and recycled HDPE," *J. Appl. Polym. Sci.*, vol. 91, no. 3, pp. 1730–1735, 2004.
- [44] W. Zheng and S.-C. Wong, "Electrical conductivity and dielectric properties of PMMA/expanded graphite composites," *Compos. Sci. Technol.*, vol. 63, no. 2, pp. 225–235, 2003.
- [45] S. Singha and M. J. Thomas, "Dielectric properties of epoxy nanocomposites," *IEEE Trans. Dielectr. Electr. Insul.*, vol. 15, no. 1, pp. 12–23, 2008.
- [46] J. D. Badia *et al.*, "Dielectric spectroscopy of reprocessed polylactide," *Polym. Degrad. Stab.*, vol. 107, pp. 21–27, Sep. 2014.
- [47] J. D. Badia *et al.*, "Effect of sisal and hydrothermal ageing on the dielectric behaviour of polylactide/sisal biocomposites," *Compos. Sci. Technol.*, vol. 149, pp. 1–10, 2017.
- [48] S. Kumar-Krishnan *et al.*, "Novel gigahertz frequency dielectric relaxations in chitosan films," *Soft Matter*, vol. 10, no. 43, pp. 8673–8684, 2014.
- [49] J. Einfeldt, D. Meißner, and A. Kwasniewski, "Molecular interpretation of the main relaxations found ID dielectric spectra of cellulose -- experimental arguments," *Cellulose*, vol. 11, no. 2, pp. 137–150, 2004.
- [50] J.-D. Badia, L. Santonja-Blasco, A. Martínez-Felipe, and A. Ribes-Greus, *Dynamic Mechanical Thermal Analysis of Polymer Blends*. 2015.
- [51] J. M. Charlesworth, "Deconvolution of overlapping relaxations in dynamic mechanical spectra," *J. Mater. Sci.*, vol. 28, no. 2, pp. 399–404, 1993.
- [52] S. Havriliak and S. Negami, "A complex plane analysis of  $\alpha$ -dispersions in some polymer systems," in *Journal of Polymer Science Part C: Polymer Symposia*, 1966, vol. 14, no. 1, pp. 99–117.

- [53] S. Havriliak and S. Negami, "A complex plane representation of dielectric and mechanical relaxation processes in some polymers," *Polymer (Guildf)*, vol. 8, pp. 161–210, 1967.
- [54] A. Martínez-Felipe, L. Santonja-Blasco, J. D. Badia, C. T. Imrie, and A. Ribes-Greus, "Characterization of functionalized side-chain liquid crystal methacrylates containing nonmesogenic units by dielectric spectroscopy," *Ind. Eng. Chem. Res.*, 2013.
- [55] H. Eyring, "The activated complex in chemical reactions," *J. Chem. Phys.*, vol. 3, no. 2, pp. 107–115, 1935.
- [56] J. Heijboer, "Molecular origin of relaxations in polymers," *Ann. N. Y. Acad. Sci.*, vol. 279, no. 1, pp. 104–116, 1976.
- [57] J. Heijboer, "Secondary loss peaks in glassy amorphous polymers," in *Molecular basis of transitions and relaxations*, D. J. Meier, Ed. CRC Press, 1978, p. 429.
- [58] O. Gil-Castell *et al.*, "Hydrothermal ageing of polylactide/sisal biocomposites. Studies of water absorption behaviour and Physico-Chemical performance," *Polym. Degrad. Stab.*, 2014.
- [59] M. Pizzoli, G. Ceccorulli, and M. Scandola, "Molecular motions of chitosan in the solid state," *Carbohydr. Res.*, vol. 222, pp. 205–213, 1991.
- [60] J. Einfeldt, D. Meißner, and A. Kwasniewski, "Polymerdynamics of cellulose and other polysaccharides in solid state-secondary dielectric relaxation processes," *Prog. Polym. Sci.*, vol. 26, no. 9, pp. 1419–1472, 2001.
- [61] Z. Montiel-González, G. Luna-Bárceñas, and A. Mendoza-Galván, "Thermal behaviour of chitosan and chitin thin films studied by spectroscopic ellipsometry," *Phys. status solidi*, vol. 5, no. 5, pp. 1434–1437, May 2008.
- [62] A. Nogales, T. A. Ezquerro, D. R. Rueda, F. Martínez, and J. Retuert, "Influence of water on the dielectric behaviour of chitosan films," *Colloid Polym. Sci.*, vol. 275, no. 5, pp. 419–425, 1997.
- [63] H. Vogel, "The temperature dependence law of the viscosity of fluids," *Phys. Z.*, vol. 22, pp. 645–646,



1921.

- [64] G. S. Fulcher, "Analysis of recent measurements of the viscosity of glasses," *J. Am. Ceram. Soc.*, vol. 75, no. 5, pp. 1043–1055, 1992.
- [65] E. Zuza, J. M. Ugartemendia, A. Lopez, E. Meaurio, A. Lejardi, and J. R. Sarasua, "Glass transition behavior and dynamic fragility in polylactides containing mobile and rigid amorphous fractions," *Polymer (Guildf)*, vol. 49, no. 20, pp. 4427–4432, 2008.
- [66] K. Kunal, C. G. Robertson, S. Pawlus, S. F. Hahn, and A. P. Sokolov, "Role of chemical structure in fragility of polymers: A qualitative picture," *Macromolecules*, vol. 41, no. 19, pp. 7232–7238, 2008.
- [67] A. K. Doolittle, "Studies in Newtonian Flow. II. The Dependence of the Viscosity of Liquids on Free-Space," *J. Appl. Phys.*, vol. 22, no. 12, p. 1471, 1951.
- [68] A. K. Doolittle, "Studies in Newtonian Flow. III. The Dependence of the Viscosity of Liquids on Molecular Weight and Free Space (in Homologous Series)," *J. Appl. Phys.*, vol. 23, no. 2, p. 236, 1952.
- [69] J. D. Ferry, *Viscoelastic properties of polymers*. John Wiley & Sons, 1980.
- [70] Y. Dong, Y. Ruan, H. Wang, Y. Zhao, and D. Bi, "Studies on glass transition temperature of chitosan with four techniques," *J. Appl. Polym. Sci.*, vol. 93, no. 4, pp. 1553–1558, 2004.
- [71] J. B. González-Campos *et al.*, "Relaxations in chitin: evidence for a glass transition," *J. Polym. Sci. Part B Polym. Phys.*, vol. 47, no. 9, pp. 932–943, 2009.
- [72] A. K. Jonscher, "Dielectric relaxation in solids," *J. Phys. D. Appl. Phys.*, vol. 32, no. 14, p. R57, 1999.
- [73] A. K. Jonscher, "The 'universal' dielectric response," *Nature*, vol. 267, no. 5613, p. 673, 1977.
- [74] J. C. Dyre, "Some remarks on ac conduction in disordered solids," *J. Non. Cryst. Solids*, vol. 135, no. 2, pp. 219–226, 1991.

## ANNEX. OPEN ACCESS POLICIES

... opening access to research

[Inicio](#) • [Buscar](#) • [Revistas](#) • [Editoriales](#) • [FAQ](#) • [Sugerir](#) • [Sobre](#)

### Buscar - Políticas de copyright de las editoriales y autoarchivo [English](#) | [Español](#) | [Magyar](#) | [Nederlands](#) | [Português](#)

Se ha encontrado **una** revista que coincide con los criterios de búsqueda: **composites science and technology**

<b>Revista:</b>	<a href="#">Composites Science and Technology</a> (ISSN: 0266-3538, EISSN: 1879-1050)
<b>RoMEO:</b>	This is a <a href="#">RoMEO green journal</a>
<b>OA de pago:</b>	Esta revista <i>dispone</i> de una opción de acceso abierto de pago
<b>Pre-print del autor:</b>	✓ el autor <i>puede</i> archivar la versión pre-print (ie la versión previa a la revisión por pares)
<b>Post-print del autor:</b>	✓ el autor <i>puede</i> archivar la versión post-print (ie la versión final posterior a la revisión por pares)
<b>Versión de editor/PDF:</b>	✗ el autor <i>no puede</i> archivar la versión del editor/PDF
<b>Condiciones generales:</b>	<ul style="list-style-type: none"><li>• Authors pre-print on any website, including arXiv and RePEc</li><li>• Author's post-print on author's personal website immediately</li><li>• Author's post-print on open access repository after an embargo period of between 12 months and 48 months</li><li>• Permitted deposit due to Funding Body, Institutional and Governmental policy or mandate, may be required to comply with embargo periods of 12 months to 48 months</li><li>• Author's post-print may be used to update arXiv and RePEc</li><li>• La versión de editor/PDF no puede utilizarse</li><li>• Debe enlazar a la versión de editor con DOI</li><li>• Author's post-print must be released with a Creative Commons Attribution Non-Commercial No Derivatives License</li></ul>
<b>OA mandatorio:</b>	(Esperando información)
<b>Open Access de pago:</b>	<a href="#">Open Access</a>
<b>Notas:</b>	<ul style="list-style-type: none"><li>• Publisher last reviewed on 03/06/2015</li></ul>
<b>Copyright:</b>	<a href="#">Unleashing the power of academic sharing - Sharing Policy - Sharing and Hosting Policy FAQ - Green open access - Journal Embargo Period List (pdf) - Journal Embargo List for UK Authors - Attaching a User License (pdf) - Funding Body Agreements</a>
<b>Actualizado:</b>	01-May-2015 - <a href="#">Sugiera una actualización de este registro</a>
<b>Enlace a esta página:</b>	<a href="http://www.sherpa.ac.uk/romeo/issn/0266-3538/es/">http://www.sherpa.ac.uk/romeo/issn/0266-3538/es/</a>
<b>Publicado por:</b>	<a href="#">Elsevier - Green Policies in RoMEO</a>

Este es el resumen para las políticas de la revista, *default* y los cambios o excepciones a menudo pueden ser negociados por los autores. *Toda la información es correcta según nuestro mejor conocimiento, pero en ningún caso puede ser utilizado como un documento legal.*